ExxonMobil

ExxonMobil™ PP7032E3

Polypropylene Impact Copolymer

Product Description

An impact copolymer resin designed for consumer and industrial products requiring very high impact resistance.

General

Availability [1]	▪ Asia Pacific		
Features	▪ Balanced Stiffness/Toughness ▪ High Stiffness	▪ Medium Flow ▪ Ultra High Impact Resistance	
Uses	▪ Appliance Components ▪ Battery Cases	▪ Consumer Applications ▪ Industrial Applications	▪ Rigid Packaging ▪ Toys
Appearance	▪ Natural Color		
Form(s)	▪ Pellets		
Processing Method	▪ Injection Molding		
Revision Date	▪ 08/01/2015		

Physical	Typical Value (English)		Typical Value (SI)		Test Based On
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	4.0	g/10 min	4.0	g/10 min	ASTM D1238
Density	0.900	g/cm³	0.900	g/cm³	ExxonMobil Method

Mechanical	Typical Value (English)		Typical Value (SI)		Test Based On
Tensile Strength at Yield					ASTM D638
2.0 in/min (51 mm/min)	3440	psi	23.7	MPa	
Tensile Stress at Yield	3340	psi	23.0	MPa	ISO 527-2/50
Elongation at Yield (2.0 in/min (51 mm/min))	6.0	%	6.0	%	ASTM D638
Tensile Strain at Yield	5.6	%	5.6	%	ISO 527-2/50
Tensile Modulus	173000	psi	1200	MPa	ISO 527-2/1
Flexural Modulus - 1% Secant					
0.051 in/min (1.3 mm/min)	176000	psi	1210	MPa	ASTM D790A
0.51 in/min (13 mm/min)	188000	psi	1300	MPa	ASTM D790B
Flexural Modulus (0.079 in/min (2.0 mm/min))	165000	psi	1140	MPa	ISO 178

Impact	Typical Value (English)		Typical Value (SI)		Test Based On
Notched Izod Impact (73°F (23°C))	No Break		No Break		ASTM D256A
Notched Izod Impact Strength					ISO 180/1A
-40°F (-40°C)	4.3	ft·lb/in²	9.0	kJ/m²	
0°F (-18°C)	5.2	ft·lb/in²	11	kJ/m²	
73°F (23°C)	25	ft·lb/in²	53	kJ/m²	
Charpy Notched Impact Strength					ISO 179/1eA
-22°F (-30°C)	3.2	ft·lb/in²	6.8	kJ/m²	
73°F (23°C)	27	ft·lb/in²	57	kJ/m²	

Thermal	Typical Value (English)		Typical Value (SI)		Test Based On
Heat Deflection Temperature (1.80 MPa)	122	°F	50.2	°C	ISO 75-2/A
Heat Deflection Temperature (0.45 MPa)	180	°F	82.0	°C	ISO 75-2/Bf
Deflection Temperature Under Load (DTUL) at 66psi - Unannealed	195	°F	90.6	°C	ASTM D648
DTUL @ 66psi - Annealed	234	°F	112	°C	ASTM D648

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Hardness	Typical Value (English)	Typical Value (SI)	Test Based On
Rockwell Hardness	84	84	ASTM D785

Legal Statement

This product, including the product name, shall not be used or tested in any medical application without the prior written acknowledgement of ExxonMobil Chemical as to the intended use. For detailed Product Stewardship information, please contact Customer Service.

Contact your ExxonMobil Chemical Customer Service Representative for potential food contact application compliance (e.g. FDA, EU, HPFB).

Notes

Typical properties: these are not to be construed as specifications.

[1] Product may not be available in one or more countries in the identified Availability regions. Please contact your Sales Representative for complete Country Availability.

For additional technical, sales and order assistance: www.exxonmobilchemical.com/ContactUs

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